Filling pattern, isochrones & weld lines

Filling_Melt Front Time

x10 [sec]

4.209
3.929
3.648
3.367
3.087
2.806
2.525
2.245
1.964
1.684
1.403
1.122
0.842
0.561
0.281
0.000

Moldex3D

237
354
69
3.20
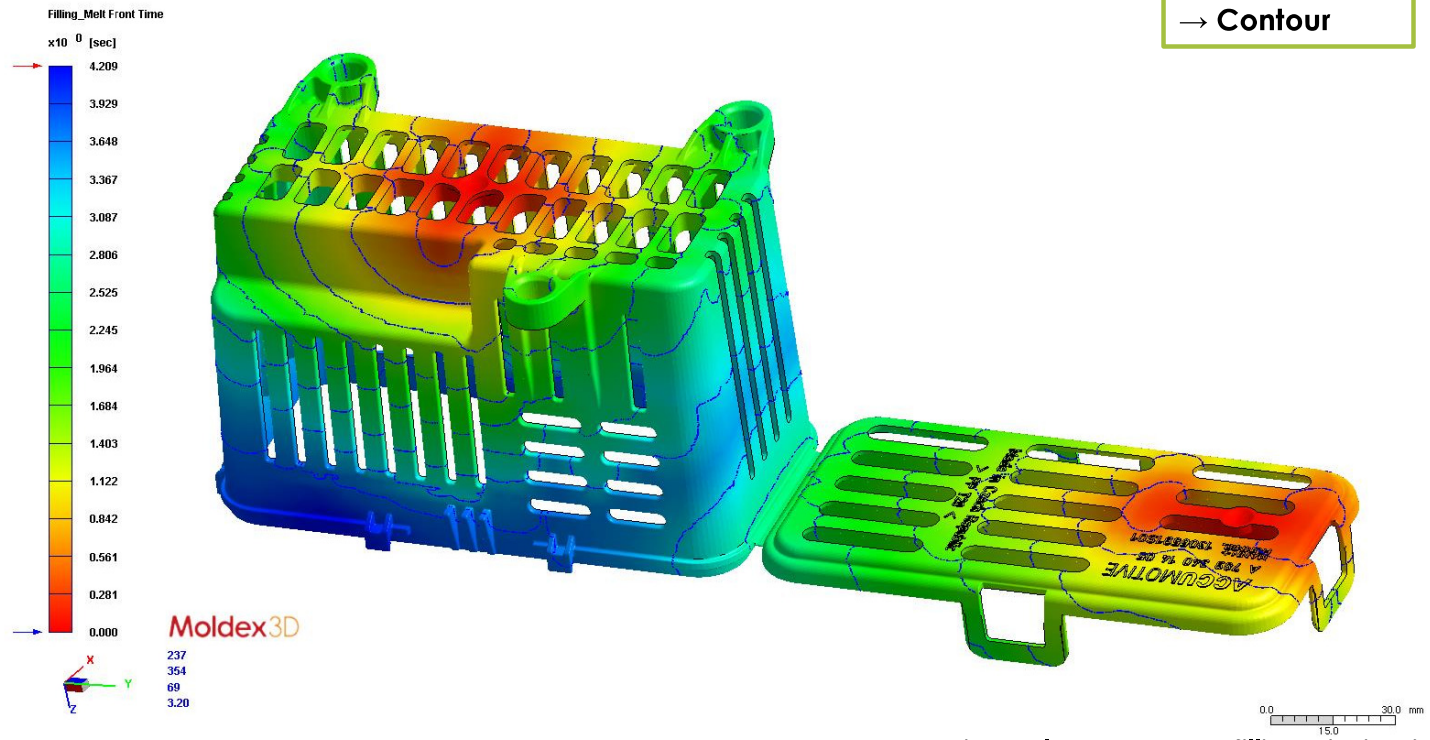
→ **Contour**

→ **This result presents the filling distribution.**

→ **The contour lines show the acceleration and deceleration of the material.**

→ **Weld lines**

Filling_Weld Line

Weld Line

Moldex3D

237
354
69
3.20
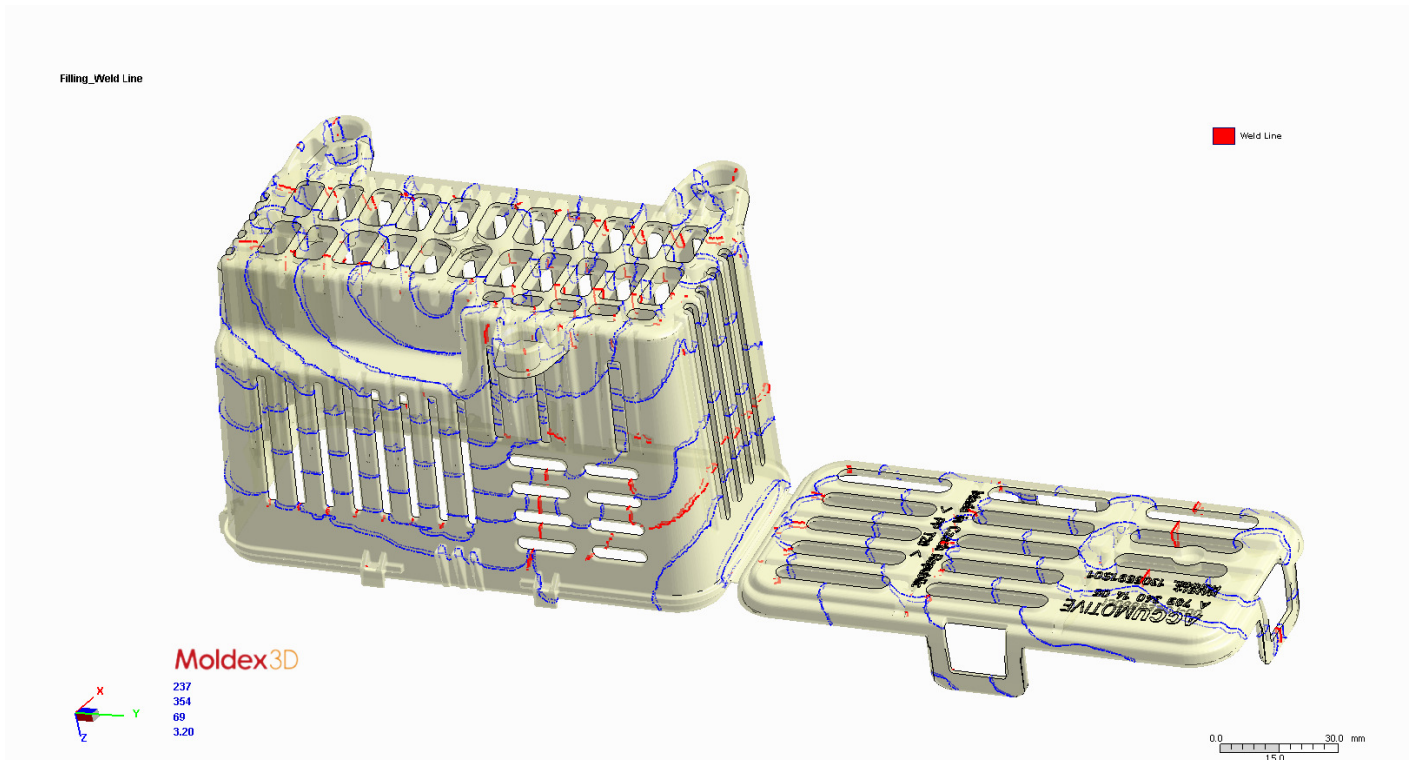
→ **The red lines indicate possible weld lines on the part.**